



▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	⑱ CHAMFERED
▽▽▽ FINE FINISH MACHINED	⑳ BURRS REMOVED

09/64  
WELDING JIG 6399 ADDED.  
-Sd- 28-09-64

..	MVR
	TPS

(b) 01/65  
WELDING JIG 6399 DELETED.  
-Sd- 29-01-65

12/77

BORE DIA. SPECIFIED AS Ø22.  
MAT.SPEC. ALTD. FROM MEDIUM  
TO HEAVY.

f CDA -Sd-

DRG. REDRAWN IN CAD. MAT.  
SPEC. UPDATED FOR ITEM-1.  
ASSY. DRG. NO. DMU/DPC-  
0-3-002 ADDED AND NOTE-1  
& 2 ADDED.

SSE/D  
20/12/02

SME/BD



1. FOR UNTOLERANCED DIMENSIONS REFER DRG. No. ICF/STD-9-0-001.
2. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.

[illegible]

FORM A3 420 \* 300